

JET

SBR-30N **Combination Shear, Brake**
SBR-40N **and Roll**

SBR-30N754031

SBR-40N754041

PARTS LIST

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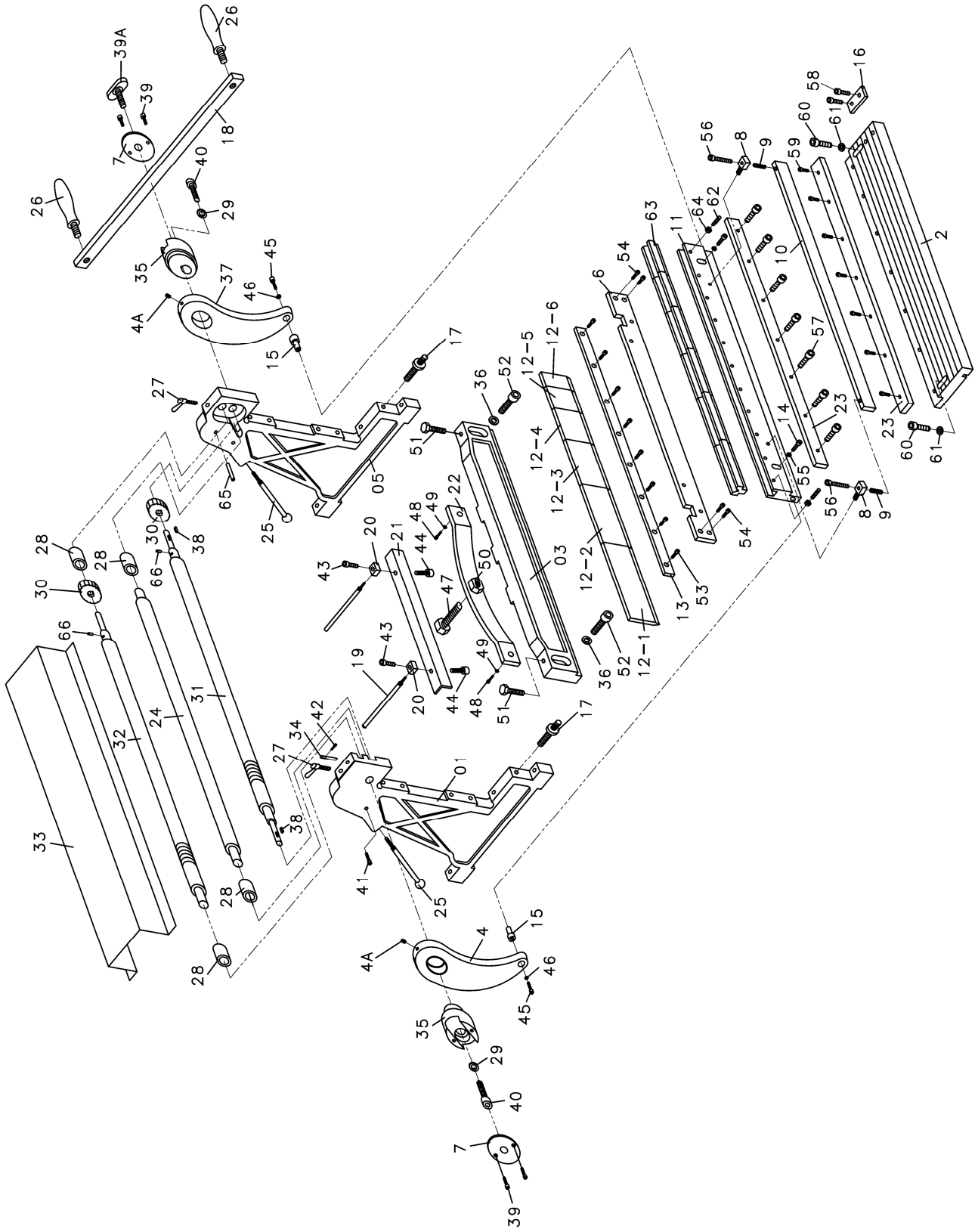
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Breakdown For The SBR-30N Shear, Brake, and Roll



Parts List For The SBR-30N Shear, Brake, and Roll

Index No.	Part No.	Description	Size	Qty.
1.....	SBR30N-1.....	Frame (left).....		1
2.....	SBR30N-2.....	Table.....		1
3.....	SBR30N-3.....	Cross Beam.....		1
4.....	SBR30N-4N.....	Arm (left).....		1
4A.....	SBR30N-4A.....	Zerk Fitting.....		2
5.....	SBR30N-5.....	Frame (right).....		1
6.....	SBR30N-6.....	Spacer Bar.....		1
7.....	SBR30N-7.....	Cover.....		2
8.....	SBR30N-8.....	Pressure Plate Bracket.....		2
9.....	SBR30N-9.....	Spring.....		2
10.....	SBR30N-10.....	Press Plate.....		1
11.....	SBR30N-11.....	Cutter Plate.....		1
12-1.....	SBR30N-12-1.....	Brake Forming Die.....	10"	1
12-2.....	SBR30N-12-2.....	Brake Forming Die.....	8"	1
12-3.....	SBR30N-12-3.....	Brake Forming Die.....	6"	1
12-4.....	SBR30N-12-4.....	Brake Forming Die.....	3"	1
12-5.....	SBR30N-12-5.....	Brake Forming Die.....	2"	1
12-6.....	SBR30N-12-6.....	Brake Forming Die.....	1"	1
13.....	SBR30N-13.....	Press Plate.....		1
14.....	TS-1491081.....	Hex Cap Bolt.....	M10x50.....	2
15.....	SBR30N-15.....	Pivot Bushing.....		2
16.....	SBR30N-16.....	Block.....		1
17.....	SBR30N-17.....	Adjustable Bolt.....		2
18.....	SBR30N-18.....	Handle Bar.....		1
19.....	SBR30N-19.....	Guide Rod.....		2
20.....	SBR30N-20.....	Guide Block.....		2
21.....	SBR30N-21.....	Guide Plate.....		1
22.....	SBR30N-22.....	Guide Bar.....		1
23.....	SBR30N-23.....	Cutter.....		2
24.....	SBR30N-24.....	Roll.....		1
25.....	SBR30N-25.....	Screw.....		2
26.....	SBR30N-26.....	Handle.....		2
27.....	SBR30N-27.....	Adjustable Bolt.....		2
28.....	SBR30N-28.....	Bushing.....		4
29.....	SBR30N-29.....	Cover.....		2
30.....	SBR30N-30.....	Gear.....		2
31.....	SBR30N-31.....	Lower Pressing Roll.....		1
32.....	SBR30N-32.....	Upper Pressing Roll.....		1
33.....	SBR30N-33.....	Cover.....		1
34.....	SBR30N-34.....	Shaft.....		1
35.....	SBR30N-35.....	Eccentric Shaft.....		2
36.....	SBR30N-36N.....	Washer.....		2
37.....	SBR30N-37N.....	Arm (right).....		1
38.....	SBR30N-38.....	Key.....		2
39.....	TS-1503041.....	Hex Socket Cap Screw.....	M6x16.....	4
39A.....	SBR30N-39N.....	Lock Bolt.....		1
40.....	TS-1503021.....	Hex Socket Cap Screw.....	M6x10.....	2
41.....	TS-1503091.....	Hex Socket Cap Screw.....	M6x40.....	2
42.....	TS-1503031.....	Hex Socket Cap Screw.....	M6x12.....	1

Parts List For The SBR-30N Shear, Brake, and Roll

Index No.	Part No.	Description	Size	Qty.
43	SBR30N-43	Thumb Screw ???		2
44	TS-1503021	Hex Socket Cap Screw	M6x10	2
45	TS-1505061	Hex Socket Cap Screw	M10x40	2
46	SBR30N-46N	Washer	10.5	2
47	TS-1492051	Hex Cap Bolt	M12x50	1
48	TS-1505021	Hex Socket Cap Screw	M10x20	2
49	SBR30N-46N	Washer	10.5	2
50	SBR30N-50	Adjustable Nut	M12	1
51	TS-1492041	Hex Cap Bolt	M12x40	2
52	TS-1505051	Hex Socket Cap Screw	M10x35	2
53	TS-1504051	Hex Socket Cap Screw	M8x25	9
54	TS-1505031	Hex Socket Cap Screw	M10x25	4
55	SBR30N-46N	Washer	10.5	2
56	SBR30N-56	Hex Socket Cap Screw	M8x90	2
57	TS-1503021	Hex Socket Cap Screw	M6x10	7
58	TS-1503031	Hex Socket Cap Screw	M6x12	2
59	TS-1503031	Hex Socket Cap Screw	M6x12	7
60	TS-1505031	Hex Socket Cap Screw	M10x25	2
61	SBR30N-61	Washer	10.5	2
62	TS-1522031	Socket Set Screw	M5x10	20
63	SBR30N-63	V-Block		5
64	TS-1540031	Hex Nut	M5	20
65	shown on the breakdown but not in part list			
66	shown on the breakdown but not in part list			

Parts List For The SBR-40N Shear, Brake, and Roll

Index No.	Part No.	Description	Size	Qty.
1.....	SBR40N-1.....	Frame (left).....		1
2.....	SBR40N-2.....	Table.....		1
3.....	SBR40N-3.....	Cross Beam.....		1
4.....	SBR40N-4.....	Arm (right).....		1
4A.....	SBR40N-4A.....	Zerk Fitting.....		2
5.....	SBR40N-5.....	Frame (right).....		1
6.....	SBR40N-6.....	Spacer Bar.....		1
7.....	SBR40N-7.....	Cover.....		2
8.....	SBR40N-8.....	Pressure Plate Bracket.....		2
9.....	SBR40N-9.....	Spring.....		2
10.....	SBR40N-10.....	Press Plate.....		1
11.....	SBR40N-11.....	Cutter Plate.....		1
12-1.....	SBR40N-12-1.....	Brake Forming Die.....	15"	1
12-2.....	SBR40N-12-2.....	Brake Forming Die.....	10"	1
12-3.....	SBR40N-12-3.....	Brake Forming Die.....	7"	1
12-4.....	SBR40N-12-4.....	Brake Forming Die.....	4"	1
12-5.....	SBR40N-12-5.....	Brake Forming Die.....	2-1/2"	1
12-6.....	SBR40N-12-6.....	Brake Forming Die.....	2"	1
12-7.....	SBR40N-12-7.....	Brake Forming Die.....	1-1/2"	1
12-8.....	SBR40N-12-8.....	Brake Forming Die.....	1"	1
13.....	SBR40N-13.....	Press Plate.....		1
14.....	TS-1506061.....	Hex Socket Cap Screw.....	M12x45.....	2
15.....	SBR40N-15.....	Pivot Bushing.....		2
16.....	SBR40N-16.....	Stop Block.....		1
17.....	SBR40N-17.....	Adjustable Bolt.....		2
18.....	SBR40N-18.....	Handle Bar.....		2
19.....	SBR40N-19.....	Guide Rod.....		2
20.....	SBR40N-20.....	Guide Block.....		2
21.....	SBR40N-21.....	Guide Plate.....		1
22.....	SBR40N-22.....	Support Plate.....		1
23.....	SBR40N-23.....	Cutter.....		2
24.....	SBR40N-24.....	Roll.....		1
25.....	SBR40N-25N.....	Screw w/Knob.....		2
26.....	SBR40N-26.....	Handle.....		4
27.....	SBR40N-27.....	Adjustable Bolt.....		2
28.....	SBR40N-28.....	Bushing.....		2
28A.....	SBR40N-28A.....	Bushing.....		2
29.....	SBR40N-29.....	Cover.....		2
30.....	SBR40N-30N.....	Gear.....		2
31.....	SBR40N-31.....	Lower Pressing Roll.....		1
32.....	SBR40N-32.....	Upper Pressing Roll.....		1
33.....	SBR40N-33.....	Cover.....		1
34.....	SBR40N-34.....	Lock Shaft.....		1
35.....	SBR40N-35.....	Eccentric Shaft.....		2
36.....	SBR40N-36.....	Bushing.....		2
37.....	SBR40N-37N.....	Arm (right).....		1
38.....	SBR40N-38N.....	Key.....		2
39.....	TS-1503041.....	Hex Socket Cap Screw.....	M6x16.....	4
39A.....	SBR40N-39N.....	Lock Bolt.....		2

Parts List For The SBR-40N Shear, Brake, and Roll

Index No.	Part No.	Description	Size	Qty.
40	TS-1503041	Hex Socket Cap Screw	M6x16	2
41	SBR40N-41N	Set Screw		2
42	SBR40N-42N	Key		1
43	TS-1506021	Hex Socket Cap Screw	M12x25	2
44	TS-1506021	Hex Socket Cap Screw	M12x16	2
45	TS-1506111	Hex Socket Cap Screw	M12x70	2
46	SBR40N-46N	Washer	M12	2
47	SBR40N-47N	Hex Cap Bolt	M16x100	1
48	SBR40N-48N	Hex Cap Bolt	M16x30	2
49	SBR40N-49N	Washer	M16	2
50	SBR40N-50N	Adjustable Nut	M16	1
51	TS-1492021	Hex Cap Screw	M12x30	2
52	SBR40N-52N	Hex Socket Cap Screw	M16x55	2
53	TS-1503061	Hex Socket Cap Screw	M6x25	13
54	SBR40N-54N	Hex Socket Cap Screw	M16x35	4
55	SBR40N-55N	Washer	M12	2
56	TS-1506131	Hex Socket Cap Screw	M12x75	2
57	TS-1503041	Hex Socket Cap Screw	M6x16	6
58	TS-1503041	Hex Socket Cap Screw	M6x16	2
59	TS-1503041	Hex Socket Cap Screw	M6x16	6
60	SBR40N-60N	Hex Socket Cap Screw	M16x35	2
61	SBR40N-61N	Washer	M16	2
62	TS-1522041	Hex Socket Screw	M5x12	14
63	SBR40N-63N	V-Block		7
64	TS-1540031	Hex Nut	M5	14
65				
66				